





	Print Specification
Product: Extending Cutlery Sorter	
Product code: TS10700111	
Barcode: EAN – 5010353328459	
Finish: Gloss	
Colour Process: 6 Colours	
	
	
	



162.00 mm



Print process: Flexographic (surface printing)
Nipeter FA4c: 9 printing stations (UV inks)
Nipeter FA4*: 8 printing stations (UV inks)

Bleed: 3mm
Grip: 0.2mm (min 0.15mm)
Print to cut tolerance: -2mm

Min dot: 2% @ 175 LPI

Type
Min size - positive: 3pt negative: 4 pt

Min rule thickness
Positive: 0.3 Pt (0.5pt dotted)
Negative: 0.15 Pt

Barcode
Min magnification: 81%, BWR: 30 microns

Screen ruling
175 LPI - Tone
120 LPI - mixed tone & solid
Pantone refs should be indicated for spot colours)

Preferred artwork format:
Adobe Illustrator / Photoshop CS6
link images and either supply fonts or outline type

Photographic images:
please supply min. 300dpi image for contones
(layered psd where possible) / 1200dpi for linework

