

<b>minky</b> homecare	<b>Print Specification</b>
Product: Extending Cutlery Sorter	
Product code: TS10700108	
Barcode: EAN – 5010353328091	
Finish: Matt	
Colour Process: 6 Colours	
1 CYAN	2 MAGENTA
3 YELLOW	4 BLACK
5 PAN 306C	6 PAN 302C



162.00 mm



**Print process:** Flexographic (surface printing)  
Nipeter FA4c: 9 printing stations (UV inks)  
Nipeter FA4\*: 8 printing stations (UV inks)

**Bleed:** 3mm  
**Grip:** 0.2mm (min 0.15mm)  
**Print to cut tolerance:** -2mm

**Min dot:** 2% @ 175 LPI

**Type**  
Min size - positive: 3pt negative: 4 pt

**Min rule thickness**  
Positive: 0.3 Pt (0.5pt dotted)  
Negative: 0.15 Pt

**Barcode**  
Min magnification: 81%, BWR: 30 microns

**Screen ruling**  
175 LPI - Tone  
120 LPI - mixed tone & solid  
Pantone refs should be indicated for spot colours)

**Preferred artwork format:**  
Adobe Illustrator / Photoshop CS6  
link images and either supply fonts or outline type

**Photographic images:**  
please supply min. 300dpi image for contones  
(layered psd where possible) / 1200dpi for linework

